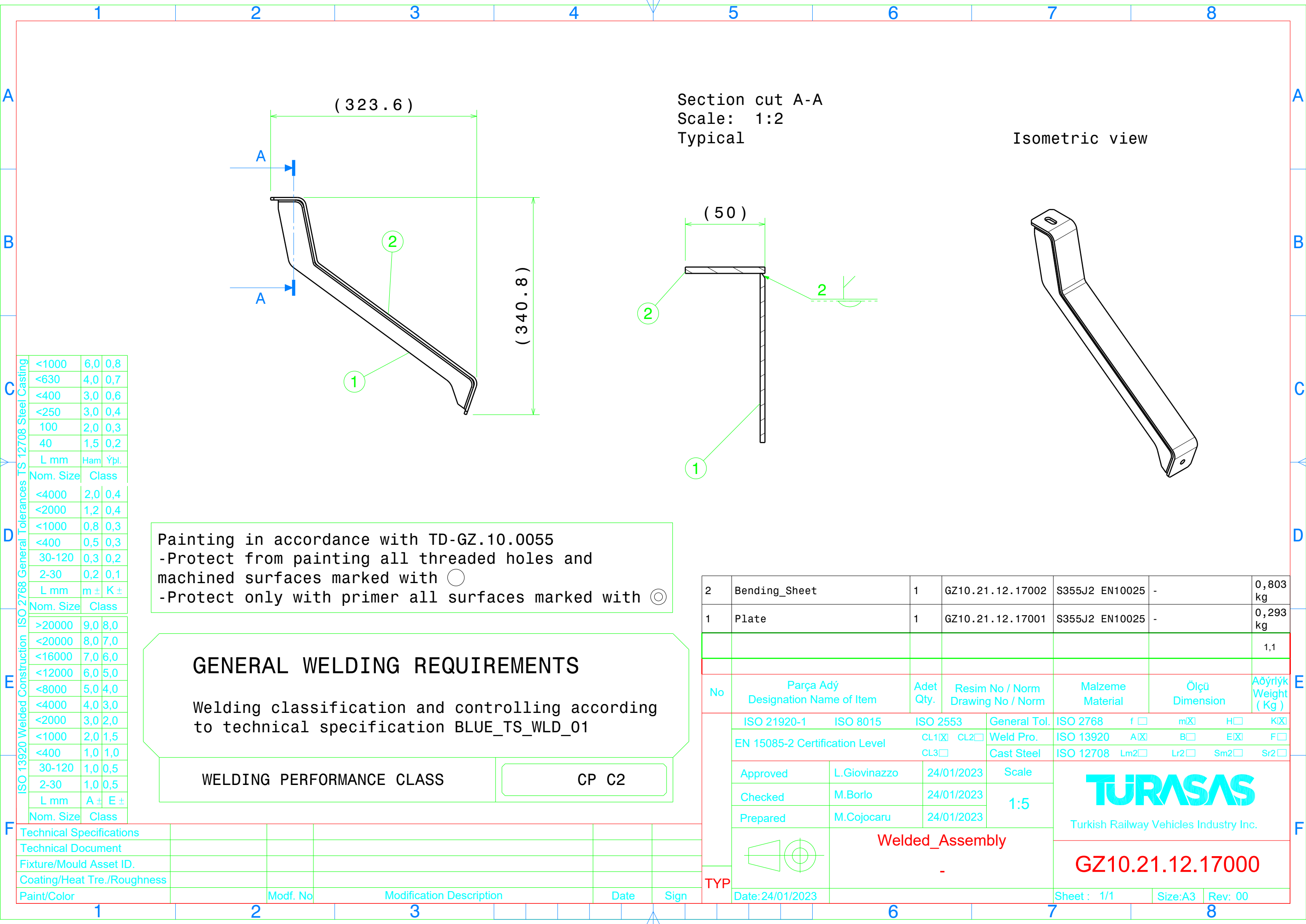


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C	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
D	40	1,5	0,2
	L mm	Ham	Ypl.
	Nom. Size	Class	
	<4000	2,0	0,4
	<2000	1,2	0,4
E	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
	L mm	m ±	K ±
F	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
	<8000	5,0	4,0
	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A ±	E ±
	Nom. Size	Class	
	Technical Specifications		
	Technical Document		
	Fixture/Mould Asset ID.		
	Coating/Heat Tre./Roughness		
	Paint/Color		

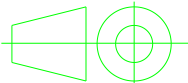
Painting in accordance with TD-GZ.10.0055  
-Protect from painting all threaded holes and machined surfaces marked with   
-Protect only with primer all surfaces marked with

## GENERAL WELDING REQUIREMENTS

Welding classification and controlling according to technical specification BLUE\_TS\_WLD\_01

WELDING PERFORMANCE CLASS

CP C2

2	Bending_Sheet	1	GZ10.21.12.17002	S355J2 EN10025	-	0,803 kg					
1	Plate	1	GZ10.21.12.17001	S355J2 EN10025	-	0,293 kg					
						1,1					
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Aðýrlýk Weight ( Kg )					
TYP	ISO 21920-1		ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/>	m <input checked="" type="checkbox"/>	H <input type="checkbox"/>	K <input checked="" type="checkbox"/>	
	EN 15085-2 Certification Level			CL1 <input checked="" type="checkbox"/>	CL2 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/>	B <input type="checkbox"/>	E <input type="checkbox"/>	F <input type="checkbox"/>
				CL3 <input type="checkbox"/>	Cast Steel	ISO 12708	Lm2 <input type="checkbox"/>	Lr2 <input type="checkbox"/>	Sm2 <input type="checkbox"/>	Sr2 <input type="checkbox"/>	
	Approved	L.Giovinazzo	24/01/2023	Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>						
	Checked	M.Borlo	24/01/2023	1:5							
	Prepared	M.Cojocar	24/01/2023								
		Welded_Assembly				GZ10.21.12.17000					
-											
Date:24/01/2023					Sheet : 1/1		Size:A3		Rev: 00		